



TEST REPORT Job No./Report No TR1773743-RV1 Date:2 September 2020 Page 1 of 29

EGEMEN PLASTIK SANAYİ VE TİCARET LTD. ŞTİ.

MAHMUTBEY MAHALLESİ 13. YOL, 11. ADA NO:13-15 BAĞCILAR İSTANBUL

TEL: 02126591587

To the attention of Muammer Ege

The following sample(s) was (were) submitted and identified by/on behalf of the client as:

Sample No.	Sample Description
Α	Storage Box

Client's reference No. : TR 1773743-RV1

Model/Style No. : D-184*, D-185*, D-186*, D-187*, D-188*, D-189*, D-190*, D-191*, D-197*

D-198*, D-199*, D-204*, D-205*, D-206*, D-207*, D-208*, D-209*, D-201*, D-211*, D-212*, D-213*, D-214*, D-215*, D-216*, D-217*, D-220*, D-221*, D-222*, D-229*, D-230*, D-231*, D-239*, D-240*, D-241*, D-249*, D-250*, D-251*, D-259*, D-260*, D-261*, D-266*, D-267*, D-268*, D-269*, D-270*, D-279*, D-280*, D-281*, D-282*, D-283*, D-284*, D-285*, D-286*, D-287*, D-288*, D-297*, D-298*, D-299*, D-300*, D-301*, D-303*, D-307*, D-309*, D-310*, D-311*, D-312*, D-313*, D-314*, D-315*, D-316*, D-317*,

D-318*, D-319*, D-320*, D-374*, D-375*, D-378*, D-379*, D-380*

Manufacturer : EGEMEN PLASTİK SANAYİ VE TİCARET LTD. ŞTİ.

Sample Receiving Date : 7 August 2020 Resubmit Date : 2 September 2020

Test Performing Period : 7 August 2020 ~ 28 August 2020

Overall Conclusion : PASS

Test Results : Please refer to the next page(s).

Performed Test Summary: Selected test(s) as requested by client against Client's performance standard.

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- * Remark(s):
- 1 Client claimed that below samples are made of the same material and color which are different on the shape and size merely.

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D-184, D-185, D-186, D-187, D-188, D-189, D-190, D-191, D-197, D-198, D-199, D-204, D-205, D-206, D-207, D-208, D-209, D-201, D-211, D-212, D-213, D-214, D-215, D-216, D-217, D-220, D-221, D-222, D-229, D-230, D-231, D-239, D-240, D-241, D-249, D-250, D-251, D-259, D-260, D-261, D-266, D-267, D-268, D-269, D-270, D-279, D-280, D-281, D-282, D-283, D-284, D-285, D-286, D-287, D-288, D-289, D-297, D-298, D-299, D-300, D-301, D-303, D-307, D-309, D-310, D-311, D-312, D-313, D-314, D-315, D-316, D-317, D-318, D-319, D-320, D-374, D-375, D-378, D-379, D-380
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Test Parameters		Re	sult	
<u>Chemical tests</u>	<u>A1</u>	<u>A2</u>	<u>A3</u>	<u>A4</u>
FCM - Overall Migration of Total Non-volatile				
Substance in Plastic Materials - Simulant A	M	M	M	M
(Ethanol 10%)				
FCM - Overall Migration of Total Non-volatile				
Substance in Plastic Materials - Simulant B	M	M	M	M
(Acetic acid 3%)				
FCM - Overall Migration of Total Non-volatile	M	M	М	_
Substance in Plastic Materials (95% Ethanol)	IVI	IVI	IVI	-
FCM - Overall Migration of Total Non-volatile	М	М	М	_
Substance in Plastic Materials (Isooctane)	IVI	IVI	IVI	-
FCM - Overall Migration of Total Non-Volatile				
Substance in Plastic Materials- Simulant D2	-	-	-	M
(Olive Oil)				
FCM - Soluble Heavy Metals in Aqueous Test	M	M	M	M
Simulants (3% Acetic Acid)				
Bisphenol A	M	M	M	М

Remarks		• •	M = Meets client's requirement		
			F = Exceed client's requirement		
			I = Inconclusive		
			* = No specified requirement		
			# = See individual result: Result over 1/2 or 1/3 of client requirement.		
			There is a possibility of failure on one or more components. Retesting		
			on individual component has been carried out as requested to		
			determine the compliance of each component to the requirement		
Notes: Conclusions on meet/fail are bas		ed c	on the test result from the actual sampling of the received sample(s).		
The composite sampling method is based on the client's special request and is a modification from the			ased on the client's special request and is a modification from the testing		
standard.					
	client if requested.				

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The test results relate to the tested items only.
Test reports without SGS seal and authorised signatures are invalid.

Issued in Istanbul Signed for and on behalf of SGS Supervise Gözetme Etüd Kontrol Servisleri A.Ş.

IN THIS REVISED-1 REPORT, REFERENCE MODEL NUMBERS WERE ADDED BY THE REQUEST OF THE APPLICANT.

THIS REPORT SUPERSEDES OUR REPORT NO: TR1773743 DATED: 28.08.2020

Mert Kurtuluş Bora Şirinbilek

Customer Services Supervisor Hardline & CPCH Testing Services Manager



Sample No.	Sample Description	Material No.	Component	Material	Colour
Α	Storage Box	A1	Main	Plastic	Lilac
Α	Storage Box	A2	Main	Plastic	Transparent
Α	Storage Box	A3	Main	Plastic	Pink
Α	Storage Box	A4	Soft lid 8round & rectangle	Plastic	Pink

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Overall Migration with %10 Ethanol 1

Test Method: With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III

and Annex V for selection of condition and EN 1186-1:2002 for selection of test methods;

EN 1186-9:2002 aqueous food simulants by article filling;

Test Conditions: 10 days at 40°C (1st Migration) **Simulant Used**: 10% Ethanol (V/V) Aqueous Solution

Result(s) (mg/dm²)

 A1

 Trial 1 :
 n.d.

 Trial 2 :
 n.d.

 Trial 3 :
 n.d.

 Average :
 n.d.

 Conclusion :
 Pass

Note(s): n.d. = not detected °C = degree Celsius

mg/kg = milligram per kilogram of foodstuff in contact with

mg/dm² = milligram per square decimeter of foodstuff in contact with

Reporting Limit: 3 mg/dm² Permissible Limit: 10 mg/dm²

Remark(s): 1. Permissible limit specified by Commission Regulation (EU) No 10/2011 of 14 January 2011 with

amendments.

2. Analytical tolerance of aqueous simulants is 2 mg/dm2 or 12 mg/kg

Test condition & simulant were specified according to Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments.

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Overall Migration with %3 Acetic Acid 1

Test Method: With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III

and Annex V for selection of condition and EN 1186-1:2002 for selection of test methods;

EN 1186-9:2002 aqueous food simulants by article filling;

Test Conditions : 10 days at 40°C (1st Migration) **Simulant Used :** 3% Acetic Acid (W/V) Aqueous Solution

Result(s) (mg/dm²)

 A1

 Trial 1 :
 n.d.

 Trial 2 :
 n.d.

 Trial 3 :
 n.d.

 Average :
 n.d.

 Conclusion :
 Pass

Note(s): n.d. = not detected °C = degree Celsius

mg/kg = milligram per kilogram of foodstuff in contact with

mg/dm² = milligram per square decimeter of foodstuff in contact with

Reporting Limit: 3 mg/dm² Permissible Limit: 10 mg/dm²

Remark(s): 1. Permissible limit specified by Commission Regulation (EU) No 10/2011 of 14 January 2011 with

amendments

2. Analytical tolerance of aqueous simulants is 2 mg/dm2 or 12 mg/kg

3. Test condition & simulant were specified according to Commission Regulation (EU) No 10/2011 of 14

January 2011 with amendments.

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Overall Migration with %95 Ethanol 1

Test Method: With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III

and Annex V for selection of condition and EN 1186-1:2002 for selection of test methods;

EN 1186-14:2002 substitute test.

Test Conditions: 10 days at 40°C (1st Migration)

Simulant Used: 95% Ethanol (V/V) Aqueous Solution

Result(s) (mg/dm2)

 A1

 Trial 1 :
 n.d.

 Trial 2 :
 n.d.

 Trial 3 :
 n.d.

 Average :
 n.d.

 Conclusion :
 Pass

Note(s): n.d. = not detected °C = degree Celsius

mg/kg = milligram per kilogram of foodstuff in contact with

mg/dm² = milligram per square decimeter of foodstuff in contact with

* Further verification by vegetable oil is recommended for compliance confirmation if the material of the sample is not Nylon, PVC, Organic Coating, Hard and Rigid Plastics, PS, SAN, ABS, Melamine.

Reporting Limit: 3 mg/dm² Permissible Limit: 10 mg/dm²

Remark(s): 1. Permissible limit specified by Commission Regulation (EU) No 10/2011 of 14 January 2011 with

amendments

2. Analytical tolerance of aqueous simulants is 2 mg/dm² or 12 mg/kg

3. Test condition & simulant were specified according to Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments.

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Overall Migration with Isooctane 1

Test Method: With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III

and Annex V for selection of condition and EN 1186-1:2002 for selection of test methods;

EN 1186-14:2002 substitute test.

Test Conditions: 10 days at 40°C performed at 2 days at 20°C (1st Migration)

Simulant Used: Isooctane

Result(s) (mg/dm2)

 A1

 Trial 1 :
 n.d.

 Trial 2 :
 n.d.

 Trial 3 :
 n.d.

 Average :
 n.d.

 Conclusion :
 Pass

Note(s): n.d. = not detected °C = degree Celsius

mg/kg = milligram per kilogram of foodstuff in contact with

mg/dm² = milligram per square decimeter of foodstuff in contact with

* Further verification by vegetable oil is recommended for compliance confirmation if the material of the sample is not Nylon, PVC, Organic Coating, Hard and Rigid Plastics, PS, SAN, ABS, Melamine.

Reporting Limit: 3 mg/dm² Permissible Limit: 10 mg/dm²

Remark(s): 1. Permissible limit specified by Commission Regulation (EU) No 10/2011 of 14 January 2011 with

amendments.

2. Analytical tolerance of aqueous simulants is 2 mg/dm² or 12 mg/kg

 Test condition & simulant were specified according to Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments.

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Determination of Soluble Heavy Metals in Aqueous Test Simulants¹

SGS In House Test Method RSTS-CHEM-602-1 (with reference to EN13130-1:2004) -Test Method:

Analysis by ICP-OES.

Test Conditions: 10 days at 40°C (1st Migration) Simulant Used: 3% Acetic Acid (W/V) Aqueous Solution

	Result(s)		
	<u>(mg/kg)</u>	Reporting Limit	Permissible Limit
Test Items	<u>A1</u>	<u>(mg/kg)</u>	<u>(mg/kg)</u>
Specific Migration of Aluminum	n.d.	0,10	≤ 1,00
Specific Migration of Barium	n.d.	0,25	≤ 1,00
Specific Migration of Cobalt	n.d.	0,01	≤ 0,05
Specific Migration of Copper	n.d.	0,25	≤ 5,00
Specific Migration of Iron	n.d.	0,25	≤ 48,00
Specific Migration of Lithium	n.d.	0,50	≤ 0,60
Specific Migration of Manganese	n.d.	0,25	≤ 0,60
Specific Migration of Nickel	n.d.	0,01	≤ 0,02
Specific Migration of Zinc	n.d.	0,50	≤ 5,00
Conclusion :	Pass		

Note(s): n.d. = not detected

°C = degree Celsius

mg/kg = milligram per kilogram of foodstuff in contact with

- Remark(s): 1. Permissible limit is according to Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments,
 - 2. The limits of aluminum and zinc according to Commission Regulation (EU) 2016/1416 shall be applied from 14 September 2018..
 - 3. The limit of nickel according to Commission Regulation (EU) 2017/752 shall be applied from 19 May 2019.
 - 4. Test condition & simulant were specified according to Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments.
 - 5. The volume of simulant used is 0,3 L,
 - 6. The ratio of surface area to volume ratio is 3,36 dm² per 1 kg of foodstuff in contact with

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Bisphenol A Content

Test Method: SGS In House Test Method RSTS-CHEM-239-2 - Analysis by HPLC-MSMS

ComponentA1Bisphenol An.d.

Conclusion Pass

Note(s): n.d. = not detected

mg/kg = milligram per kilogram

Detection Limit = 0,01 mg/kg

Requirement by the client = Not Detected

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Overall Migration with %10 Ethanol 1

Test Method: With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III

and Annex V for selection of condition and EN 1186-1:2002 for selection of test methods;

EN 1186-9:2002 agueous food simulants by article filling;

Test Conditions: 10 days at 40°C (1st Migration) **Simulant Used**: 10% Ethanol (V/V) Aqueous Solution

Result(s) (mg/dm²)

 A2

 Trial 1 :
 n.d.

 Trial 2 :
 n.d.

 Trial 3 :
 n.d.

 Average :
 n.d.

 Conclusion :
 Pass

Note(s): n.d. = not detected °C = degree Celsius

mg/kg = milligram per kilogram of foodstuff in contact with

mg/dm² = milligram per square decimeter of foodstuff in contact with

Reporting Limit: 3 mg/dm² Permissible Limit: 10 mg/dm²

Remark(s): 1. Permissible limit specified by Commission Regulation (EU) No 10/2011 of 14 January 2011 with

amendments.

2. Analytical tolerance of aqueous simulants is 2 mg/dm2 or 12 mg/kg

3. Test condition & simulant were specified according to Commission Regulation (EU) No 10/2011 of 14

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Overall Migration with %3 Acetic Acid 1

Test Method: With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III

and Annex V for selection of condition and EN 1186-1:2002 for selection of test methods;

EN 1186-9:2002 aqueous food simulants by article filling;

Test Conditions: 10 days at 40°C (1st Migration) **Simulant Used**: 3% Acetic Acid (W/V) Aqueous Solution

Result(s) (mg/dm²)

<u>A2</u> n.d. n.d. n.d.

Average: n.d.
Conclusion: Pass

Note(s): n.d. = not detected °C = degree Celsius

Trial 1:

Trial 2:

Trial 3:

mg/kg = milligram per kilogram of foodstuff in contact with

mg/dm² = milligram per square decimeter of foodstuff in contact with

Reporting Limit: 3 mg/dm² Permissible Limit: 10 mg/dm²

Remark(s): 1. Permissible limit specified by Commission Regulation (EU) No 10/2011 of 14 January 2011 with

amendments

2. Analytical tolerance of aqueous simulants is 2 mg/dm2 or 12 mg/kg

3. Test condition & simulant were specified according to Commission Regulation (EU) No 10/2011 of 14

January 2011 with amendments.

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TEST REPORT Job No./Report No TR1773743-RV1 Date:2 September 2020 Page 13 of 29

Overall Migration with %95 Ethanol 1

Test Method: With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III

and Annex V for selection of condition and EN 1186-1:2002 for selection of test methods;

EN 1186-14:2002 substitute test.

Test Conditions: 10 days at 40°C (1st Migration)

Simulant Used: 95% Ethanol (V/V) Aqueous Solution

Result(s) (mg/dm2)

 A2

 Trial 1 :
 n.d.

 Trial 2 :
 n.d.

 Trial 3 :
 n.d.

 Average :
 n.d.

 Conclusion :
 Pass

Note(s): n.d. = not detected °C = degree Celsius

mg/kg = milligram per kilogram of foodstuff in contact with

mg/dm² = milligram per square decimeter of foodstuff in contact with

* Further verification by vegetable oil is recommended for compliance confirmation if the material of the sample is not Nylon, PVC, Organic Coating, Hard and Rigid Plastics, PS, SAN, ABS, Melamine.

Reporting Limit: 3 mg/dm² Permissible Limit: 10 mg/dm²

Remark(s): 1. Permissible limit specified by Commission Regulation (EU) No 10/2011 of 14 January 2011 with

amendments.

2. Analytical tolerance of aqueous simulants is 2 mg/dm² or 12 mg/kg

 Test condition & simulant were specified according to Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments.

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TEST REPORT Job No./Report No TR1773743-RV1 Date:2 September 2020 Page 14 of 29

Overall Migration with Isooctane 1

Test Method: With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III

and Annex V for selection of condition and EN 1186-1:2002 for selection of test methods;

EN 1186-14:2002 substitute test.

Test Conditions: 10 days at 40°C (1st Migration)

Simulant Used: Isooctane

Result(s) (mg/dm²)

 A2

 Trial 1 :
 n.d.

 Trial 2 :
 n.d.

 Trial 3 :
 n.d.

 Average :
 n.d.

 Conclusion :
 Pass

Note(s): n.d. = not detected °C = degree Celsius

mg/kg = milligram per kilogram of foodstuff in contact with

mg/dm² = milligram per square decimeter of foodstuff in contact with

* Further verification by vegetable oil is recommended for compliance confirmation if the material of the sample is not Nylon, PVC, Organic Coating, Hard and Rigid Plastics, PS, SAN, ABS, Melamine.

Reporting Limit: 3 mg/dm² Permissible Limit: 10 mg/dm²

Remark(s): 1. Permissible limit specified by Commission Regulation (EU) No 10/2011 of 14 January 2011 with

mendments.

2. Analytical tolerance of aqueous simulants is 2 mg/dm² or 12 mg/kg

3. Test condition & simulant were specified according to Commission Regulation (EU) No 10/2011 of 14

January 2011 with amendments.

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TEST REPORT Job No./Report No TR1773743-RV1 Date:2 September 2020 Page 15 of 29

Determination of Soluble Heavy Metals in Aqueous Test Simulants¹

SGS In House Test Method RSTS-CHEM-602-1 (with reference to EN13130-1:2004) -Test Method:

Analysis by ICP-OES.

Test Conditions: 10 days at 40°C (1st Migration) Simulant Used: 3% Acetic Acid (W/V) Aqueous Solution

	Result(s)		
Test Items	<u>(mg/kg)</u> A2	Reporting Limit	Permissible Limit
Test items	AZ	<u>(mg/kg)</u>	<u>(mg/kg)</u>
Specific Migration of Aluminum	n.d.	0,10	≤ 1,00
Specific Migration of Barium	n.d.	0,25	≤ 1,00
Specific Migration of Cobalt	n.d.	0,01	≤ 0,05
Specific Migration of Copper	n.d.	0,25	≤ 5,00
Specific Migration of Iron	n.d.	0,25	≤ 48,00
Specific Migration of Lithium	n.d.	0,50	≤ 0,60
Specific Migration of Manganese	n.d.	0,25	≤ 0,60
Specific Migration of Nickel	n.d.	0,01	≤ 0,02
Specific Migration of Zinc	n.d.	0,50	≤ 5,00
Conclusion :	Pass		

Note(s): n.d. = not detected

°C = degree Celsius

mg/kg = milligram per kilogram of foodstuff in contact with

- Remark(s): 1. Permissible limit is according to Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments,
 - 2. The limits of aluminum and zinc according to Commission Regulation (EU) 2016/1416 shall be applied from 14 September 2018..
 - 3. The limit of nickel according to Commission Regulation (EU) 2017/752 shall be applied from 19 May 2019.
 - 4. Test condition & simulant were specified according to Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments.
 - 5. The volume of simulant used is 0,2 L,
 - 6. The ratio of surface area to volume ratio is 1,85 dm² per 1 kg of foodstuff in contact with

reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. Unsigned test reports are considered invalid. This document cannot be reproduced except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law. If it is important for the test result, the environmental conditions are specified in the test result table.

Unless otherwise requested SGS applies shared risk decision rule

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TEST REPORT Job No./Report No TR1773743-RV1 Date:2 September 2020 Page 16 of 29

Bisphenol A Content

Test Method: SGS In House Test Method RSTS-CHEM-239-2 - Analysis by HPLC-MSMS

ComponentA2Bisphenol An.d.

Conclusion Pass

Note(s): n.d. = not detected

mg/kg = milligram per kilogram

Detection Limit = 0,01 mg/kg

Requirement by the client = Not Detected

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TEST REPORT Job No./Report No TR1773743-RV1 Date:2 September 2020 Page 17 of 29

Overall Migration with %10 Ethanol 1

Test Method: With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III

and Annex V for selection of condition and EN 1186-1:2002 for selection of test methods;

EN 1186-9:2002 aqueous food simulants by article filling;

Test Conditions: 10 days at 40°C (1st Migration) **Simulant Used**: 10% Ethanol (V/V) Aqueous Solution

Result(s) (mg/dm²)

 A3

 Trial 1 :
 n.d.

 Trial 2 :
 n.d.

 Trial 3 :
 n.d.

 Average :
 n.d.

 Conclusion :
 Pass

Note(s): n.d. = not detected °C = degree Celsius

mg/kg = milligram per kilogram of foodstuff in contact with

mg/dm² = milligram per square decimeter of foodstuff in contact with

Reporting Limit: 3 mg/dm² Permissible Limit: 10 mg/dm²

Remark(s): 1. Permissible limit specified by Commission Regulation (EU) No 10/2011 of 14 January 2011 with

amendments

2. Analytical tolerance of aqueous simulants is 2 mg/dm2 or 12 mg/kg

3. Test condition & simulant were specified according to Commission Regulation (EU) No 10/2011 of 14

January 2011 with amendments.

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TEST REPORT Job No./Report No TR1773743-RV1 Date:2 September 2020 Page 18 of 29

Overall Migration with %3 Acetic Acid 1

Test Method: With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III

and Annex V for selection of condition and EN 1186-1:2002 for selection of test methods;

EN 1186-9:2002 aqueous food simulants by article filling;

Test Conditions: 10 days at 40°C (1st Migration) **Simulant Used**: 3% Acetic Acid (W/V) Aqueous Solution

Result(s) (mg/dm²)

 A3

 Trial 1 :
 n.d.

 Trial 2 :
 n.d.

 Trial 3 :
 n.d.

 Average :
 n.d.

 Conclusion :
 Pass

Note(s): n.d. = not detected °C = degree Celsius

mg/kg = milligram per kilogram of foodstuff in contact with

mg/dm² = milligram per square decimeter of foodstuff in contact with

Reporting Limit: 3 mg/dm² Permissible Limit: 10 mg/dm²

Remark(s): 1. Permissible limit specified by Commission Regulation (EU) No 10/2011 of 14 January 2011 with

amendments

2. Analytical tolerance of aqueous simulants is 2 mg/dm2 or 12 mg/kg

Test condition & simulant were specified according to Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments.

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TEST REPORT Job No./Report No TR1773743-RV1 Date:2 September 2020 Page 19 of 29

Overall Migration with %95 Ethanol 1

Test Method: With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III

and Annex V for selection of condition and EN 1186-1:2002 for selection of test methods;

EN 1186-14:2002 substitute test.

Test Conditions: 10 days at 40°C (1st Migration)

Simulant Used: 95% Ethanol (V/V) Aqueous Solution

Result(s) (mg/dm2)

 A3

 Trial 1 :
 n.d.

 Trial 2 :
 n.d.

 Trial 3 :
 n.d.

 Average :
 n.d.

 Conclusion :
 Pass

Note(s): n.d. = not detected °C = degree Celsius

mg/kg = milligram per kilogram of foodstuff in contact with

mg/dm² = milligram per square decimeter of foodstuff in contact with

* Further verification by vegetable oil is recommended for compliance confirmation if the material of the sample is not Nylon, PVC, Organic Coating, Hard and Rigid Plastics, PS, SAN, ABS, Melamine.

Reporting Limit: 3 mg/dm² Permissible Limit: 10 mg/dm²

Remark(s): 1. Permissible limit specified by Commission Regulation (EU) No 10/2011 of 14 January 2011 with

amendments.

2. Analytical tolerance of aqueous simulants is 2 mg/dm² or 12 mg/kg

 Test condition & simulant were specified according to Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments.

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TEST REPORT Job No./Report No TR1773743-RV1 Date:2 September 2020 Page 20 of 29

Overall Migration with Isooctane 1

Test Method: With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III

and Annex V for selection of condition and EN 1186-1:2002 for selection of test methods;

EN 1186-14:2002 substitute test.

Test Conditions: 10 days at 40°C performed at 2 days at 20°C (1st Migration)

Simulant Used: Isooctane

Result(s) (mg/dm²)

 A3

 Trial 1 :
 n.d.

 Trial 2 :
 n.d.

 Trial 3 :
 n.d.

 Average :
 n.d.

 Conclusion :
 Pass

Note(s): n.d. = not detected °C = degree Celsius

mg/kg = milligram per kilogram of foodstuff in contact with

mg/dm² = milligram per square decimeter of foodstuff in contact with

* Further verification by vegetable oil is recommended for compliance confirmation if the material of the sample is not Nylon, PVC, Organic Coating, Hard and Rigid Plastics, PS, SAN, ABS, Melamine.

Reporting Limit: 3 mg/dm² Permissible Limit: 10 mg/dm²

- Remark(s): 1. Permissible limit specified by Commission Regulation (EU) No 10/2011 of 14 January 2011 with
 - mendments.
 - 2. Analytical tolerance of aqueous simulants is 2 mg/dm² or 12 mg/kg
 - Test condition & simulant were specified according to Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments.

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TEST REPORT Job No./Report No TR1773743-RV1 Date:2 September 2020 Page 21 of 29

Determination of Soluble Heavy Metals in Aqueous Test Simulants¹

SGS In House Test Method RSTS-CHEM-602-1 (with reference to EN13130-1:2004) -Test Method:

Analysis by ICP-OES.

Test Conditions: 10 days at 40°C (1st Migration) Simulant Used: 3% Acetic Acid (W/V) Aqueous Solution

	Result(s)		
	<u>(mg/kg)</u>	Reporting Limit	Permissible Limit
<u>Test Items</u>	<u>A3</u>	<u>(mg/kg)</u>	<u>(mg/kg)</u>
Specific Migration of Aluminum	n.d.	0,10	≤ 1,00
Specific Migration of Barium	n.d.	0,25	≤ 1,00
Specific Migration of Cobalt	n.d.	0,01	≤ 0,05
Specific Migration of Copper	n.d.	0,25	≤ 5,00
Specific Migration of Iron	n.d.	0,25	≤ 48,00
Specific Migration of Lithium	n.d.	0,50	≤ 0,60
Specific Migration of Manganese	n.d.	0,25	≤ 0,60
Specific Migration of Nickel	n.d.	0,01	≤ 0,02
Specific Migration of Zinc	n.d.	0,50	≤ 5,00
Conclusion :	Pass		

Note(s): n.d. = not detected

°C = degree Celsius

mg/kg = milligram per kilogram of foodstuff in contact with

- Remark(s): 1. Permissible limit is according to Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments,
 - 2. The limits of aluminum and zinc according to Commission Regulation (EU) 2016/1416 shall be applied from 14 September 2018..
 - 3. The limit of nickel according to Commission Regulation (EU) 2017/752 shall be applied from 19 May 2019.
 - 4. Test condition & simulant were specified according to Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments.
 - 5. The volume of simulant used is 0,25 L,
 - 6. The ratio of surface area to volume ratio is 1,23 dm² per 1 kg of foodstuff in contact with

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Unless otherwise requested SGS applies shared risk decision rule

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested. Unless further specified in an individual contract the sample(s) retention time is 30







TEST REPORT Job No./Report No TR1773743-RV1 Date:2 September 2020 Page 22 of 29

Bisphenol A Content

Test Method: SGS In House Test Method RSTS-CHEM-239-2 - Analysis by HPLC-MSMS

ComponentA3Bisphenol An.d.

Conclusion Pass

Note(s): n.d. = not detected

mg/kg = milligram per kilogram

Detection Limit = 0,01 mg/kg

Requirement by the client = Not Detected

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TEST REPORT Job No./Report No TR1773743-RV1 Date:2 September 2020 Page 23 of 29

Overall Migration with %10 Ethanol 1

Test Method: With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III

and Annex V for selection of condition and EN 1186-1:2002 for selection of test methods;

EN 1186-3:2002 aqueous food simulants by total immersion;

Test Conditions: 10 days at 40°C (1st Migration) **Simulant Used**: 10% Ethanol (V/V) Aqueous Solution

Result(s) (mg/dm²)

 A4

 Trial 1 :
 n.d.

 Trial 2 :
 n.d.

 Trial 3 :
 n.d.

 Average :
 n.d.

 Conclusion :
 Pass

Note(s): n.d. = not detected °C = degree Celsius

mg/kg = milligram per kilogram of foodstuff in contact with

mg/dm² = milligram per square decimeter of foodstuff in contact with

Reporting Limit: 3 mg/dm² Permissible Limit: 10 mg/dm²

Remark(s): 1. Permissible limit specified by Commission Regulation (EU) No 10/2011 of 14 January 2011 with

mendments.

2. Analytical tolerance of aqueous simulants is 2 mg/dm² or 12 mg/kg

Test condition & simulant were specified according to Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments.

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Unless otherwise requested SGS applies shared risk decision rule

Unless otherwise stated the results shown in this test report refer only to the sample(s) tested. Unless further specified in an individual contract the sample(s) retention time is 30 days"





TEST REPORT Job No./Report No TR1773743-RV1 Date:2 September 2020 Page 24 of 29

Overall Migration with %3 Acetic Acid 1

Test Method: With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III

and Annex V for selection of condition and EN 1186-1:2002 for selection of test methods;

EN 1186-3:2002 aqueous food simulants by total immersion;

Test Conditions: 10 days at 40°C (1st Migration) **Simulant Used**: 3% Acetic Acid (W/V) Aqueous Solution

Result(s) (mg/dm²)

 A4

 Trial 1 :
 n.d.

 Trial 2 :
 n.d.

 Trial 3 :
 n.d.

 Average :
 n.d.

 Conclusion :
 Pass

Note(s): n.d. = not detected °C = degree Celsius

mg/kg = milligram per kilogram of foodstuff in contact with

mg/dm² = milligram per square decimeter of foodstuff in contact with

Reporting Limit: 3 mg/dm² Permissible Limit: 10 mg/dm²

Remark(s): 1. Permissible limit specified by Commission Regulation (EU) No 10/2011 of 14 January 2011 with

amendments

2. Analytical tolerance of aqueous simulants is 2 mg/dm2 or 12 mg/kg

3. Test condition & simulant were specified according to Commission Regulation (EU) No 10/2011 of 14

January 2011 with amendments.

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Overall Migration with Rectified Olive Oil¹

Test Method: With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III

and Annex V for selection of condition and EN 1186-1:2002 for selection of test methods;

EN 1186-1,2,4 & 8

Test Conditions: 10 days at 40°C (1st Migration)

Simulant Used: Rectified Olive Oil

Result(s) (mg/dm²)

 A4

 Trial 1 :
 n.d.

 Trial 2 :
 n.d.

 Trial 3 :
 n.d.

 Average :
 n.d.

 Conclusion :
 Pass

Note(s): n.d. = not detected °C = degree Celsius

mg/kg = milligram per kilogram of foodstuff in contact with

mg/dm² = milligram per square decimeter of foodstuff in contact with

Reporting Limit: 3 mg/dm² Permissible Limit: 10 mg/dm²

Remark(s): 1. Permissible limit specified by Commission Regulation (EU) No 10/2011 of 14 January 2011 with

2. Analytical tolerance of fatty food simulants is 3 mg/dm² or 20 mg/kg

Test condition & simulant were specified according to Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments.

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Determination of Soluble Heavy Metals in Aqueous Test Simulants¹

SGS In House Test Method RSTS-CHEM-602-1 (with reference to EN13130-1:2004) -Test Method:

Analysis by ICP-OES.

Test Conditions: 10 days at 40°C (1st Migration) Simulant Used: 3% Acetic Acid (W/V) Aqueous Solution

	Result(s)		
Test Items	(mg/kg)	Reporting Limit	Permissible Limit (mg/kg)
<u>rest items</u>	<u>A4</u>	<u>(mg/kg)</u>	(mg/kg)
Specific Migration of Aluminum	n.d.	0,10	≤ 1,00
Specific Migration of Barium	n.d.	0,25	≤ 1,00
Specific Migration of Cobalt	n.d.	0,01	≤ 0,05
Specific Migration of Copper	n.d.	0,25	≤ 5,00
Specific Migration of Iron	n.d.	0,25	≤ 48,00
Specific Migration of Lithium	n.d.	0,50	≤ 0,60
Specific Migration of Manganese	n.d.	0,25	≤ 0,60
Specific Migration of Nickel	n.d.	0,01	≤ 0,02
Specific Migration of Zinc	n.d.	0,50	≤ 5,00
Conclusion :	Pass		

Note(s): n.d. = not detected

°C = degree Celsius

mg/kg = milligram per kilogram of foodstuff in contact with

- Remark(s): 1. Permissible limit is according to Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments,
 - 2. The limits of aluminum and zinc according to Commission Regulation (EU) 2016/1416 shall be applied from 14 September 2018..
 - 3. The limit of nickel according to Commission Regulation (EU) 2017/752 shall be applied from 19 May 2019...
 - 4. Test condition & simulant were specified according to Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments.
 - 5. The volume of simulant used is 0,1 L,
 - 6. The ratio of surface area to volume ratio is 1 dm² per 1 kg of foodstuff in contact with

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Bisphenol A Content

Test Method: SGS In House Test Method RSTS-CHEM-239-2 - Analysis by HPLC-MSMS

ComponentA4Bisphenol An.d.

Conclusion Pass

Note(s): n.d. = not detected

mg/kg = milligram per kilogram

Detection Limit = 0,01 mg/kg

Requirement by the client = Not Detected

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End of Test Report

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